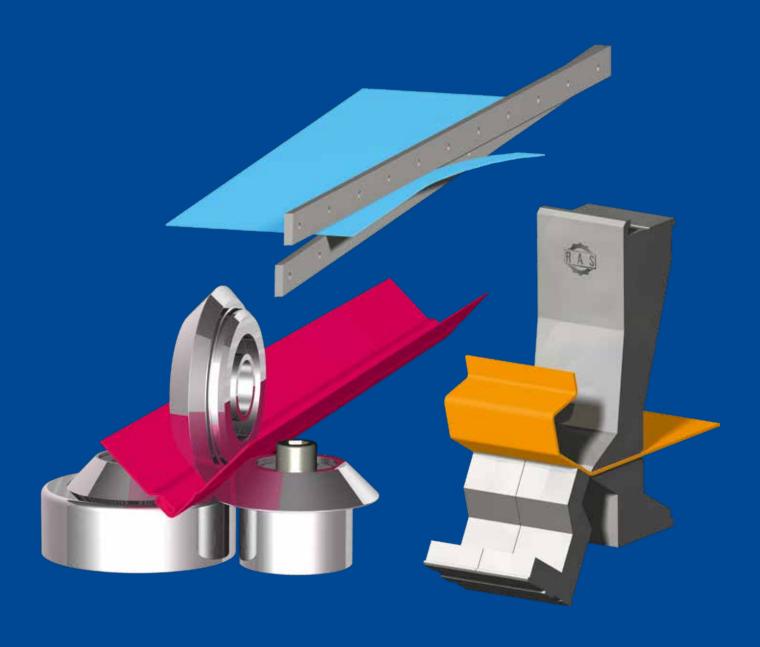


Production Program



CUTTING

BENDING

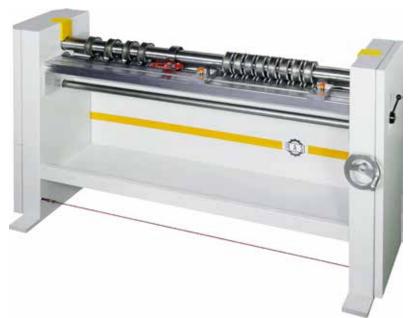
FORMING

SOFTWARE

Rounding Machine



VENTIrounder





For rounding elbow blanks with Snaplock, Pittsburgh or Standing seams.



Scale for radius adjustments



Rolls easily adjustable to the width of the part



Stiffening pliers for consistent radii



Rolls for standing seams

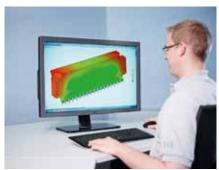


Tape measure for quick roll positioning

Technical data	Sheet thickness max.	Working length	Speed
VENTIrounder RAS 40.91	1.25 mm	1500 mm	10 m/min.

INNOVATION MADE IN GERMANY









Design

Sawing

Plasma cutting







Milling

Turning

Grinding







Welding

Powder coating

Assembly







Electrical assembly

Quality inspection

RAS - Regional production for global sustainability













RAS Systems LLC in Georgia, USA

All sheet thickness refer to 400 N/mm² tensile strength. Subject to changes. Pictures may show options.



Founder Wilhelm Reinhardt



Managing Directors Rainer Stahl and Willy Stahl